M180L/M180LMC WARNING LIGHT

M180L & M180LMC directional LEDs are bright and versatile 180 degree warning light and work light that are suited to a wide variety of applications. Their triple stack design offers approximately 3 times the light output of the popular M180S series. Their low profile design coupled with multiple mounting options (surface, edge, self-adhesive and permanent) and 30 degrees of adjustable pivoting, provide superior flexibility when positioning the lights for optimum warning capability. Both models offer multiple flash patterns and multiple units can be synchronized to operate either simultaneously or alternately with each other.

Available in solid colors: M180L-X (A,B,R,W)
dual colors: M180LMC-XX (BA, RA, AW, BW, RW, RB)

WARNING!
Failure to install or use this product according to manufacturers recommendations may result in property damage, serious injury, and/or death to those you are seeking to protect!

Do not install and/or operate this safety product unless you have read and understand the safety information contained in this manual.

1. Proper installation combined with operator training in the use, care, and maintenance of emergency warning devices are essential to ensure the safety of you and those you are seeking to protect.
2. Exercise caution when working with live electrical connections.
3. This product must be properly grounded. Inadequate grounding and/or shorting of electrical connections can cause high current arcing, which can cause personal injury and/or severe vehicle damage, including fire.
4. Proper placement and installation are vital to the performance of this warning device. Install this product so that output performance of the system is maximized and the controls are placed within convenient reach of the operator so that s/he can operate the system without losing eye contact with the roadway.
5. Do not install this product or route any wires in the deployment area of an air bag. Equipment mounted or located in an air bag deployment area may reduce the effectiveness of the air bag or become a projectile that could cause serious personal injury or death. Refer to the vehicle owner’s manual for the air bag deployment area. It is the responsibility of the user/operator to determine a suitable mounting location ensuring the safety of all passengers inside the vehicle particularly avoiding areas of potential head impact.
6. It is the responsibility of the vehicle operator to ensure during use that all features of this product work correctly. In use, the vehicle operator should ensure the projection of the warning signal is not blocked by vehicle components (i.e., open trunks or compartment doors), people, vehicles or other obstructions.
7. The use of this or any other warning device does not ensure all drivers can or will observe or react to a warning signal. Never take the right-of-way for granted. It is your responsibility to be sure you can proceed safely before entering an intersection, driving against traffic, responding at a high rate of speed, or walking on or around traffic lanes.
8. This equipment is intended for use by authorized personnel only. The user is responsible for understanding and obeying all laws regarding warning signal devices. Therefore, the user should check all applicable city, state, and federal laws and regulations. The manufacturer assumes no liability for any loss resulting from the use of this warning device.

Distributed By:
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<td>Light Head</td>
</tr>
<tr>
<td>1</td>
<td>Multi-Mount Base:</td>
</tr>
<tr>
<td></td>
<td>Includes:</td>
</tr>
<tr>
<td></td>
<td>2- M4x25 Sheet metal screws</td>
</tr>
<tr>
<td>1</td>
<td>1-EVA foam gasket</td>
</tr>
<tr>
<td>1</td>
<td>1-BEZEL</td>
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</table>

SPECIFICATIONS:

<table>
<thead>
<tr>
<th>Input Voltage</th>
<th>12-24VDC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Work Current</td>
<td>M180L = 1.7A Max @ DC12V</td>
</tr>
<tr>
<td></td>
<td>M180LMC = 1.7A Max @ DC12V</td>
</tr>
</tbody>
</table>

**Important!** This unit is a safety device and it must be connected to its own separate, fused power source to assure its continued operation should any other electrical accessory fail.

**Caution:** When drilling into any vehicle surface, make sure the area is free from any electrical wires, fuel lines, vehicle upholstery, etc. that could be damaged.

**Wire: M180LS**
- RED: Positive (need to add 2A Fuse)
- BLACK: Negative
- BLUE: Pattern Select to Negative and Dimming to Positive
- YELLOW: Synchronized Function
  - (Up to 8 units can be Synchronized)
- ORANGE: Takedown Light Operation

**Operation Environment:**
- Ambient Temperature: -30 to 50°C

**Wire: M180LMC**
- RED: Positive, Colors 1 & 3 (need to add 5A Fuse)
- WHITE: Positive, Colors 2 & 4 (need to add 5A Fuse)
- BLACK: Negative
- BLUE: Pattern Select to Negative and Dimming to Positive
- YELLOW: Synchronized Function
  - (Up to 8 units can be Synchronized)
- ORANGE: Takedown Light Operation

<table>
<thead>
<tr>
<th>PRODUCT</th>
<th>RED</th>
<th>WHITE</th>
</tr>
</thead>
<tbody>
<tr>
<td>M180LMC-AW</td>
<td>AMBER</td>
<td>WHITE</td>
</tr>
<tr>
<td>M180LMC-BW</td>
<td>BLUE</td>
<td>WHITE</td>
</tr>
<tr>
<td>M180LMC-RB</td>
<td>RED</td>
<td>BLUE</td>
</tr>
<tr>
<td>M180LMC-RW</td>
<td>RED</td>
<td>WHITE</td>
</tr>
<tr>
<td>M180LMC-BA</td>
<td>AMBER</td>
<td>BLUE</td>
</tr>
<tr>
<td>M180LMC-RA</td>
<td>AMBER</td>
<td>RED</td>
</tr>
</tbody>
</table>

**Pattern Select Operation:**
The light flash pattern may be changed by holding the blue wire to ground for the following intervals:
- 1 second: increment flash pattern
- 3 seconds: decrement flash pattern
- 5 seconds: reset to default
- 7 seconds: set to last flash pattern

**Note:** The blue wire must be disconnected from any voltage when operating except when changing flash patterns or activating dim.
<table>
<thead>
<tr>
<th>Pattern</th>
<th>MODE</th>
<th>Patterns</th>
<th>SYNC</th>
</tr>
</thead>
<tbody>
<tr>
<td>M180L Series Flash Pattern Chart:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 Single Flash 75FPM sim. Phase 1</td>
<td>Class 1</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>2 Single Flash 75FPM sim. Phase 2</td>
<td>Class 1</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>3 Single Flash 75FPM Alt.</td>
<td>N/C</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>4 Single Flash 120FPM sim. Phase 1</td>
<td>Class 1</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>5 Single Flash 120FPM sim. Phase 2</td>
<td>Class 1</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>6 Single Flash 120FPM Alt.</td>
<td>N/C</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>7 Double Flash 75FPM sim. Phase 1</td>
<td>Class 1</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>8 Double Flash 75FPM sim. Phase 2</td>
<td>Class 1</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>9 Double Flash 75FPM Alt.</td>
<td>N/C</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>10 Double Flash 120FPM sim. Phase 1</td>
<td>Class 1</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>11 Double Flash 120FPM sim. Phase 2</td>
<td>Class 1</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>12 Double Flash 120FPM Alt.</td>
<td>N/C</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>13 Quad Flash 75FPM sim. Phase 1</td>
<td>Class 1</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>14 Quad Flash 75FPM sim. Phase 2</td>
<td>Class 1</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>15 Quad Flash 75FPM Alt.</td>
<td>N/C</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>16 Quad Flash 150FPM sim. Phase 1</td>
<td>Class 1</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>17 Quad Flash 150FPM sim. Phase 2</td>
<td>Class 1</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>18 Quad Flash 150FPM Alt.</td>
<td>N/C</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>19 Triple 75FPM sim. Phase 1</td>
<td>Class 1</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>20 Triple 75FPM sim. Phase 2</td>
<td>Class 1</td>
<td>Class 1</td>
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</tr>
<tr>
<td>21 Triple Alter 75FPM Alt.</td>
<td>N/C</td>
<td>Class 1</td>
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</tr>
<tr>
<td>22 Quint Flash 150FPM sim. Phase 1</td>
<td>Class 1</td>
<td>Class 1</td>
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<tr>
<td>23 Quint Flash 150FPM sim. Phase 2</td>
<td>Class 1</td>
<td>Class 1</td>
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<tr>
<td>24 Quint Flash 150FPM Alt.</td>
<td>N/C</td>
<td>Class 1</td>
<td>Class 1</td>
</tr>
<tr>
<td>25 Steady - Single</td>
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<td>N/C</td>
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</table>
## M180LMC Series Flash Pattern Chart:

<table>
<thead>
<tr>
<th>Pattern</th>
<th>Mode 1</th>
<th>Color 1 &amp; Color 3 (Red line)</th>
<th>Mode 2</th>
<th>Color 2 &amp; Color 4 (White line)</th>
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<tbody>
<tr>
<td>1</td>
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<tr>
<td>10</td>
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</tr>
</tbody>
</table>

### SAE J595CA T13
- Single 75FPM Ph1
  - Color 1 Synchronous
  - Color 3
  - Class 1
  - Class B
  - 160
  - 140

### SAE J845 Class 1
- Single 75FPM Ph2
  - Color 1
  - Synchronous
  - Color 3
  - Class 1
  - Class B
  - 160
  - 140

### SECE R65
- Single 375FPM Ph1
  - Color 1
  - Synchronous
  - Color 3
  - Alternately
  - Class 1
  - Class B
  - 160
  - 140

- Single 375FPM Ph2
  - Color 1
  - Synchronous
  - Color 3
  - Alternately
  - Class 1
  - Class B
  - 160
  - 140

- Double 75FPM Ph1
  - Color 1
  - Synchronous
  - Color 3
  - Class 1
  - Class B
  - 160
  - 140

- Double 75FPM Ph2
  - Color 1
  - Synchronous
  - Color 3
  - Class 1
  - Class B
  - 160
  - 140
<table>
<thead>
<tr>
<th>Pattern</th>
<th>Color 1 Mode</th>
<th>Color 2 Mode</th>
<th>Color 1 Alternately Color 2 Alternately</th>
<th>Color 3 Mode</th>
<th>Color 4 Mode</th>
<th>Class 1</th>
<th>Class 2</th>
<th>Ph1</th>
<th>Ph2</th>
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<tbody>
<tr>
<td>Pattern Sync.</td>
<td>Red line</td>
<td>White line</td>
<td>(Red line &amp; White line)</td>
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</tr>
<tr>
<td>SAE J595CA T13</td>
<td>SAE J845ECE R65</td>
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<td>Class 1</td>
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<td>Class 2</td>
<td>Class 2</td>
<td>120</td>
<td>120</td>
<td>120</td>
<td>120</td>
</tr>
<tr>
<td>SAE/T13 Triple 75FPM Ph1</td>
<td>SAE/T13 Triple 75FPM Ph2</td>
<td></td>
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</tr>
<tr>
<td>Color 1 Synchronous Color 3</td>
<td>Color 1 Alternately Color 4</td>
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<tr>
<td>Class 1</td>
<td>Class 1</td>
<td>Class 1</td>
<td>No Change</td>
<td>Class 1</td>
<td>Class 1</td>
<td>140</td>
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<td>Class 2</td>
<td>120</td>
<td>120</td>
<td>120</td>
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<tr>
<td>SAE/T13 Quad 75FPM Ph1</td>
<td>SAE/T13 Quad 75FPM Ph2</td>
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<tr>
<td>Pattern</td>
<td>MODE 1</td>
<td>MODE 2</td>
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<tr>
<td>Color 1 &amp; Color 3</td>
<td>(Red line)</td>
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<td>Color 2 &amp; Color 4</td>
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<td>(White line)</td>
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</tbody>
</table>

PatternSYNC.

SAE J595CA T13
SAE J845 Class 1
SECE R65 Class 1

<table>
<thead>
<tr>
<th>Pattern</th>
<th>MODE 1</th>
<th>MODE 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color 1 &amp; Color 3</td>
<td>(Red line)</td>
<td></td>
</tr>
<tr>
<td>Color 2 &amp; Color 4</td>
<td></td>
<td>(White line)</td>
</tr>
</tbody>
</table>

PatternSYNC.

SECE R65/SAE Quad 120 FPM Ph 1
Color 1 Synchronous Color 3
yes Class 1
Class 1
Class 1
N/C
140
140
140
120
N/C
N/C
N/C

SECE R65/SAE Quad 120 FPM Ph 2
Color 1 Synchronous Color 3
yes Class 1
Class 1
Class 1
N/C
140
140
140
120
N/C
N/C
N/C

SECE R65/SAE Quad 120 FPM Ph 1
Color 2 Synchronous Color 4
yes N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C

SECE R65/SAE Quad 120 FPM Ph 2
Color 2 Synchronous Color 4
yes N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C

SECE R65/SAE Quad 120 FPM (Color 1 Synchronous Color 3) Alternately (Color 2 Synchronous Color 4)
yes N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C

SECE R65/SAE Quad 120 FPM (Color 1 Synchronous Color 3) Alternately (Color 2 Synchronous Color 4)
yes N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C

SECE R65/SAE Quad 120 FPM (Color 1 Alternately Color 2) Alternately (Color 3 Alternately Color 4)
yes N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C

SECE R65/SAE Quad 120 FPM (Color 1 Alternately Color 2) Alternately (Color 3 Alternately Color 4)
yes N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C

Modulation (Color 1 Synchronous Color 3) Alternately (Color 2 Synchronous Color 4)
non N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C

Double, 2 Quad (Color 1 Synchronous Color 3) Alternately (Color 2 Synchronous Color 4)
non N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C

Single, 2 Triple (Color 1 Synchronous Color 3) Alternately (Color 2 Synchronous Color 4)
non N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C

Double 1 Triple 1 Quad (Color 1 Synchronous Color 3) Alternately (Color 2 Synchronous Color 4)
non N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C

Steady burn-Color 1 & 3
non N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C

Steady burn-Color 2 & 4
non N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C
N/C

920-0661-00 Rev. C
TROUBLESHOOTING

M180L and M180LMC series have been factory tested and approved. If the device fails, please check the following:

1. Check the wiring to the device has not short circuited.
2. Make sure the Red and or white, and black wires are securely connected to power and ground separately.
Manufacturer Limited Warranty Policy:

Manufacturer warrants that on the date of purchase this product will conform to Manufacturer’s specifications for this product (which are available from the Manufacturer upon request). This Limited Warranty extends for Sixty (60) months from the date of purchase.

DAMAGE TO PARTS OR PRODUCTS RESULTING FROM TAMPERING, ACCIDENT, ABUSE, MISUSE, NEGLIGENCE, UNAPPROVED MODIFICATIONS, FIRE OR OTHER HAZARD; IMPROPER INSTALLATION OR OPERATION; OR NOT BEING MAINTAINED IN ACCORDANCE WITH THE MAINTENANCE PROCEDURES SET FORTH IN MANUFACTURER’S INSTALLATION AND OPERATING INSTRUCTIONS voids this Limited Warranty.

Exclusion of Other Warranties:

MANUFACTURER MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED. THE IMPLIED WARRANTIES FOR MERCHANTABILITY, QUALITY OR FITNESS FOR A PARTICULAR PURPOSE, OR ARISING FROM A COURSE OF DEALING, USAGE OR TRADE PRACTICE ARE HEREBY EXCLUDED AND SHALL NOT APPLY TO THE PRODUCT AND ARE HEREBY DISCLAIMED, EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW. ORAL STATEMENTS OR REPRESENTATIONS ABOUT THE PRODUCT DO NOT CONSTITUTE WARRANTIES.

Remedies and Limitation of Liability:

MANUFACTURER’S SOLE LIABILITY AND BUYER’S EXCLUSIVE REMEDY IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR UNDER ANY OTHER THEORY AGAINST MANUFACTURER REGARDING THE PRODUCT AND ITS USE SHALL BE, AT MANUFACTURER’S DISCRETION, THE REPLACEMENT OR REPAIR OF THE PRODUCT, OR THE REFUND OF THE PURCHASE PRICE PAID BY BUYER FOR NON-CONFORMING PRODUCT. IN NO EVENT SHALL MANUFACTURER’S LIABILITY ARISING OUT OF THIS LIMITED WARRANTY OR ANY OTHER CLAIM RELATING TO THE MANUFACTURER’S PRODUCTS EXCEED THE AMOUNT PAID FOR THE PRODUCT BY BUYER AT THE TIME OF THE ORIGINAL PURCHASE. IN NO EVENT SHALL MANUFACTURER BE LIABLE FOR LOST PROFITS, THE COST OF SUBSTITUTE EQUIPMENT OR LABOR, PROPERTY DAMAGE, OR OTHER SPECIAL, CONSEQUENTIAL, OR INCIDENTAL DAMAGES BASED UPON ANY CLAIM FOR BREACH OF CONTRACT, IMPROPER INSTALLATION, NEGLIGENCE, OR OTHER CLAIM, EVEN IF MANUFACTURER OR A MANUFACTURER’S REPRESENTATIVE HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. MANUFACTURER SHALL HAVE NO FURTHER OBLIGATION OR LIABILITY WITH RESPECT TO THE PRODUCT OR ITS SALE, OPERATION AND USE, AND MANUFACTURER NEITHER ASSUMES NOR AUTHORIZES THE ASSUMPTION OF ANY OTHER OBLIGATION OR LIABILITY IN CONNECTION WITH SUCH PRODUCT.

This Limited Warranty defines specific legal rights. You may have other legal rights which vary from jurisdiction to jurisdiction. Some jurisdictions do not allow the exclusion or limitation of incidental or consequential damages.

Product Returns:

If a product must be returned for repair or replacement*, please contact our factory to obtain a Return Goods Authorization Number (RGA number) before you ship the product to Code 3®, Inc. Write the RGA number clearly on the package near the mailing label. Be sure you use sufficient packing materials to avoid damage to the product being returned while in transit.

*Code 3®, Inc. reserves the right to repair or replace at its discretion. Code 3®, Inc. assumes no responsibility or liability for expenses incurred for the removal and/or reinstallation of products requiring service and/or repair; nor for the packaging, handling, and shipping; nor for the handling of products returned to sender after the service has been rendered.

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